

**Work Order ID 61961**

Page 1

Monday, September 13, 2010 10:23:30 AM

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 9/13/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 9/20/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: HDate: 10-9-13

Tooling:

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile &amp; type labels per PPPD350-636-043 CHG001

S. 10/09/13H 10-9-13

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/9/13 SP (40)

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. 10/09/13(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D350-636-043

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Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 9/13/2010 Start Qty: 6.00



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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-043

Location: 62PPP Rev: A

10/9/13

130

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/09/13

u 10-09-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61961

Parent Item: D350-636-043

Parent Item Name: Wearshoe



Start Date: 9/13/2010

Required Date: 9/20/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-12-17 DD  
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A Bolt		Purchased	No			110	Each	1,530.000	38	228		9/13/10	

## Location

## Loc Qty

## Loc Code

ST350

1520

114330

11

115015

209

115108

300

115316

300

115371

100

115422

100

115594

500

ST351

10

113121

10

AN3C7A

Purchased

No

110

Each

142.0000

4

24

BOLT

## Location

## Loc Qty

## Loc Code

ST351

142

113149

105

114382

37

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Monday, September 13, 2010 10:23:35 AM

Page 2

Work Order ID: 61961

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 9/13/2010

Required Date: 9/20/2010

Start Qty: 6.00

Required Qty: 6.00

AN960C10L NAS1149C0332 Purchased No

110 Each 155.0000 42 252



washer

1115000  
88x

## Location

## Loc Qty

## Loc Code

ST245

155

107534

29

109545

54

111548

72



M109174

M109061

10/9/13

M109282

7x

72

D3535-13

Manufactured No

110 Each 7.0000



Wearshoe

## Location

## Loc Qty

## Loc Code

FP018

7

58686

7

110 Each 9.0000



10/9/13

D3535-25

Manufactured No



Wearshoe

## Location

## Loc Qty

## Loc Code

FP18

9

59623

9

110 Each 19.0000



10/9/13

D3535-35

Manufactured No



Wearshoe

## Location

## Loc Qty

## Loc Code

FP018

19

60232

6

60865

13

6

10/9/13

6

Monday, September 13, 2010 10:23:35 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 61961

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 9/13/2010

Required Date: 9/20/2010

Start Qty: 6.00

Required Qty: 6.00

S <sub>46</sub>	D3536-13	Manufactured	No	110	Each	10.0000	1	6	B61970(SX) 10/9/13
	Gasket								SP
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				FP11	10				
				58684	10				
S <sub>46</sub>	D3536-25	Manufactured	No	110	Each	36.0000	1	6	10/9/13 SP
	Gasket								
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				FP12	36				
				59625	10				
				61707	26				
S <sub>46</sub>	D3536-35	Manufactured	No	110	Each	22.0000	1	6	10/9/13 SP
	Gasket								
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
				FP012	22				
				58683	1				
				60235	9				
				61692	12				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Monday, September 13, 2010 10:23:35 AM

Work Order ID: 61961

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 9/13/2010

Required Date: 9/20/2010

Start Qty: 6.00

Required Qty: 6.00

D3537-1

Manufactured No

110

Each

141.0000

5

30



Wearpad



10/9/13 sf

(65)

## Location

## Loc Qty

## Loc Code

FP

1

55465

1

FP17

126

57713

3

60491

3

61640

120

FP18

14

61201

14

16

14 X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-636

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# 5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
	X								D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRIUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X					D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRIUSER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X				D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
						X			D350-636-101	TOE STEP KIT (LH/RH)
							X		D350-636-103	APICAL FLOAT CONVERSION KIT, LH
								X	D350-636-104	APICAL FLOAT CONVERSION KIT, RH
1	1								D2750-041	SKIDTUBE ASSEMBLY, LH
1		1							D2750-042	SKIDTUBE ASSEMBLY, RH
1			1						D2750-043	SKIDTUBE ASSEMBLY, LH
1				1					D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1								D2750-1	SKIDTUBE WELDMENT, LH
*1		1							D2750-2	SKIDTUBE WELDMENT, RH
*1			1						D2750-3	SKIDTUBE WELDMENT, LH
*1				1					D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8					350A41-1027-20	SCREW
**3	8	8	8	8					23119AG120LE	WASHER
**4	8	8	8	8					22541N120	NUT
*5	1	1	1	1					AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2					AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2					NAS1515H8L	WASHER
*7	1	1	1	1					MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1				1		D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1				1	D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1					D2741	BLADE
10	2	2	2	2			2	2	AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2			2	2	AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2			2	2	NAS1515H8L	WASHER
12	2	2	2	2			2	2	MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4					ALS4-1032-225	INSERT
*14	4	4	4	4					AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8					D2745	BUSHING
*16	4	4	4	4					MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8					D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4					AN3C6A	BOLT (REPLACES AN3-6A)
*20A	4	4	4	4					AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4					NAS1515H3L	WASHER (REPLACES AN960JD10)

(CONTINUED ON NEXT PAGE)

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Revision: F  
Date: 08.08.14

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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Qty -101	Qty -103	Qty -104	Part Number	Description
*22	5	5	5	5	5				D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1				D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1				D3536-13	GASKET
*24A	1	1	1	1	1				D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1				D3536-25	GASKET
*25A	1	1	1	1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1				D3536-35	GASKET
*26A	38	38	38	38	38				AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4		4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42		4	4	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38					ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8					D3492-041	PLUG ASSEMBLY
*31	8	8							D3492-043	PLUG ASSEMBLY
*32			8	8					D3492-045	PLUG ASSEMBLY
40						1			D3487-1	TOE STEP ASSEMBLY
***43	2	2	2	2			2	2	D3493-1	WASHER
50	2	2					2	2	D3532-1	SPACER

\* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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